



ALL OVER : HI-GLOSS WHITE
POWDER COAT
TOP FACE: BLACK "WING WALK"
MIL-W-5044 TYPE 2



	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO SYSTEMS INC.	CONTRACT NO.	DART DART AERO ACCESSORIES INC. VANCOUVER CANADA														
	DRAWN		DRAWN <i>Booney</i> DATE <i>4/16/70</i>															
	APPROVED		DESIGN	CLIENT														
DESCRIPTION OF CHANGE		REQUIREMENTS - UNLESS OTHERWISE SPECIFIED	STRESS	TITLE STEP ASS'Y														
			CHECKED															
		<table border="1"> <thead> <tr> <th>GENERAL</th> <th>LIMITS</th> </tr> </thead> <tbody> <tr> <td>1. DIMENSIONS ARE IN INCHES</td> <td>1. TOLERANCES -- XX ± .030</td> </tr> <tr> <td>2. SURFACE ROUGHNESS 125</td> <td>XXX ± .010</td> </tr> <tr> <td>3. REMOVE SHARP EDGES .015 MAX</td> <td>2. ANGLES 1/4"</td> </tr> <tr> <td>4. THREADS PER MIL - S - 7742</td> <td>3. PARALLELISM 1/1000</td> </tr> <tr> <td>5. HOLES PER AND 10387</td> <td>4. ECCENTRICITY .005 MAX</td> </tr> <tr> <td></td> <td>5. SYMMETRY ABOUT</td> </tr> <tr> <td></td> <td>ALL M/C CENTRE LINES .005</td> </tr> </tbody> </table>	GENERAL	LIMITS	1. DIMENSIONS ARE IN INCHES	1. TOLERANCES -- XX ± .030	2. SURFACE ROUGHNESS 125	XXX ± .010	3. REMOVE SHARP EDGES .015 MAX	2. ANGLES 1/4"	4. THREADS PER MIL - S - 7742	3. PARALLELISM 1/1000	5. HOLES PER AND 10387	4. ECCENTRICITY .005 MAX		5. SYMMETRY ABOUT		ALL M/C CENTRE LINES .005
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